



## SIGHT GLASS REPLACEMENT KIT INSTRUCTIONS

### LUNA DUO - TEC

### 60GA & 1.48GA - KIT 550003663

Kit installation shall be completed by qualified agency.

#### **⚠ WARNING**

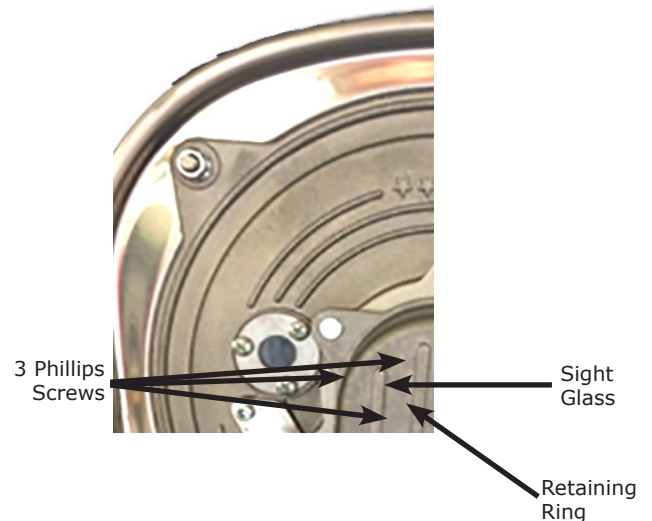
Fire, explosion, asphyxiation and electrical shock hazard. Improper installation could result in death or serious injury. Read this instruction and understand all requirements, including requirements of authority having jurisdiction, before beginning installation. Installation not complete until appliance operation verified per Installation, Operation & Maintenance Manual provided with boiler.

#### **⚠ CAUTION**

Laceration, burn hazard. Metal edges and parts may have sharp edges and/or may be hot. Use appropriate personal protection equipment to include safety glasses and gloves when installing or servicing this boiler. Failure to follow these instructions could result in minor or moderate injury.

<b>Sight Glass Replacement Kit 550003663 - Includes:</b>		
Description	PART #	Qty
GASKET (SIGHT GLASS)	-	1
SIGHT GLASS	-	1
INSTRUCTIONS	240012524	1

**Figure 1 - Sight Glass & Heat Exchanger Cover**



#### **Site Glass Replacement Kit Instructions:**

1. Follow instructions TO TURN OFF GAS TO APPLIANCE found on Operating Instructions label on boiler or in Installation, Operation & Maintenance Manual. Verify all electrical power to boiler is turned off.

#### **⚠ WARNING**

Electrical shock hazard. Turn OFF electrical power supply at service panel. Failure to follow these instructions could result in death or serious injury.

2. Turn power and gas off to appliance.

#### **⚠ WARNING**

Burn hazard. Verify unit has cooled before servicing. Use appropriate personal protection equipment.

3. Remove two (2) screws at bottom of front jacket cover. Lift jacket up and off.
4. Inspect combustion chamber through sight glass. Verify flame is not present. See Figure 1.
5. Remove 3 Phillips screws securing retaining ring.
6. Remove sight glass and gasket.
7. Replace with new sight glass and gasket.
8. Replace retaining ring and 3 Phillips screws securing sight glass in place.

9. Turn Gas and Electric to boiler on.
10. Resume operation using OPERATING INSTRUCTIONS found on Operating Instructions label on boiler or in Installation, Operation & Maintenance Manual.
11. Verify proper operation by following START UP PROCEDURE in Installation, Operation & Maintenance Manual.
12. Install front panel. Secure with two screws at bottom of front panel.